

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1-5. (Cancelled)

6. (Currently Amended) A reflective liquid crystal display comprising:  
a color filter substrate ~~according to Claim 1, containing:~~

a first substrate;

a reflective layer formed on the first substrate;

a color filter layer formed on the reflective layer;

a transparent electrode formed on the color filter layer; and

an alignment layer formed on the transparent electrode,

wherein the color filter layer, the transparent electrode, and the alignment layer are formed in a region which includes at least an effective display area and a margin area which is outside the effective display area and which is part of a visible area,

a surface of the alignment layer is substantially planar at least in the effective display area,

only in a portion of said color filter layer outside the effective display area, at least two different color layers selected from a plurality of different color layers which constitute said color filter layer are vertically aligned,

wherein the color filter substrate is arranged to oppose a second substrate with sealing material therebetween and a liquid crystal layer is filled in a gap between the color filter substrate and the second substrate,

neither the color filter substrate nor the second substrate contains a light-shielding layer, and

the portion of the color filter layer outside the effective display area that has the color layers stacked thereon does not contact the second substrate.

7. (Previously presented) A reflective liquid crystal display according to Claim 6, wherein, in a portion of said color filter layer outside the effective display area, color layers which constitute said color filter layer are arrayed in a same pattern as that in the effective display area.

8. (Previously presented) A reflective liquid crystal display according to Claim 6, wherein, in a portion of said color filter layer of said color filter substrate outside the effective display area, two color layers of two different colors selected from three different color layers which constitute said color filter layer are vertically aligned.

9. (Original) A reflective liquid crystal display according to Claim 8, wherein said two color layers of the color filter substrate comprise a red color layer and a blue color layer.

10. (Previously presented) A reflective liquid crystal display according to Claim 6, wherein, in a portion of said color filter layer of the color filter substrate outside the effective display area, three different color layers which constitute said color filter layer are vertically aligned.

11. (Currently Amended) A reflective liquid crystal display comprising a color filter substrate according to Claim 46, wherein layers of the color filter substrate are electrically isolated from layers of a second substrate opposing the color filter substrate.

12. (Currently Amended) A reflective liquid crystal display comprising a color filter substrate according to Claim 46, wherein the color filter layer is formed directly on the reflective layer.

13. (Previously presented) A reflective liquid crystal display comprising a color filter substrate according to Claim 6, wherein spherical spacers separate the color filter substrate and the second substrate.

14. (Previously presented) A reflective liquid crystal display according to Claim 6, wherein the liquid crystal display is a super twisted nematic (STN) mode reflective liquid crystal display.

15-16. (Cancelled)

17. (Currently Amended) A color filter substrate according to Claim 46, wherein the visible area includes the effective display area and the margin area, an external peripheral portion is disposed between the visible area and sealing material,

and the portion of the color filter layer having at least two vertically aligned color layers is disposed in both the margin area and the external peripheral portion.

18. (Previously presented) A color filter substrate according to Claim 17, wherein the margin area and the external peripheral portion are adjacent to each other and the portion of the color filter layer having at least two vertically aligned color layers is continuously disposed between the margin area and the external peripheral portion.

19. (Currently Amended) A color filter substrate according to Claim 46, wherein the color layers are arranged in a single layer on the reflective layer in the effective display area.